

Declaration of Performance
No 63021561-CPR1 (Version: 20170320)

1. Unique identification code of the product-type:

Akkit 406 Colle flexible light (6302156)

2. Intended use/es:

High-performance deformable cementitious adhesive with reduced slipping and extended open time, for ceramic tiles and stone material in indoor and outdoor areas, C2 TE S1.

3. Manufacturer:

HORNBACH Baumarkt AG
 Hornbachstraße 11
 76879 Bornheim/Germany

4. Authorised representative:

not relevant

5. System/s of AVCP:

System 3 for the type test
 System 4 for reaction to fire

6. Harmonised standard:

EN 12004:2007+A1:2012

Notified body/ies:

The notified body, Technical University of Vienna, carrying identification number 1320, has performed the type test following system 3 and issued the following:

classification report: B 17006-1

7. Declared performance/s:

Essential characteristics	Performance	Harmonised technical specification
Reaction to fire	E	EN 12004:2007+A1:2012
Tensile adhesion strength after dry storage	≥ 1,0 N/mm ²	
Tensile adhesion strength after water storage	≥ 1,0 N/mm ²	
Tensile adhesion strength after warm storage	≥ 1,0 N/mm ²	
Tensile adhesion strength after frost / thaw storage cycles	≥ 1,0 N/mm ²	
Slipping	≤ 0,5 mm	
Deformation	≥ 2,5 mm	
Extended open time: Tensile adhesion strength	≥ 0.5 N/mm ² after at least 30 min	
Harmful substances	Conformity with 4.5 (EN 12004)	

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Andreas Back
 Head of Quality Assurance, Environmental Issues & CSR
 At Bornheim on 20.03.2017